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Docket No.: FORSAL-31

DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and joint inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled: Method of Making a Roll End for a Roll in a Paper or Board Machine or in a Finishing Machine, and a Roll, in Particular a Heatable Roll, the specification of which was filed on December 27, 2001 as Application No. 10/034,423.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above. I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Prior Foreign Application(s)			Priority Claimed	
20002885	Finland	12-29-2000	[X]	[]
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No

And I hereby appoint the practitioners associated with the Customer Number provided below to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith, and direct that all correspondence be addressed to that Customer Number:

Customer Number: 020,455

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any

patent issued thereon.

Full name of first joint Inventor

Arttu Laitinen

Inventor's Signature



Date

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Full name of third joint Inventor

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Inventor's Signature



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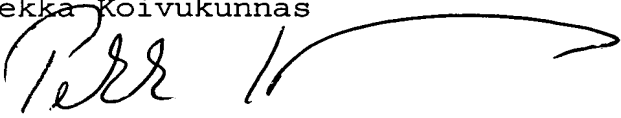
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Full name of fourth joint Inventor

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Full name of fifth joint Inventor

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Full name of sixth joint Inventor

Hannu Vuorikari

Inventor's Signature


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Full name of seventh joint Inventor

Erkki Kiiski

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Date

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